

J. HOWARD ENGINEERING

8105 Edgewater Drive, #209

Oakland, CA 94621

Contrs. Lic. No.

503495

SUBMITTAL TRANSMITTAL

TO: City of Oakland

250 Frank H Ogawa Plaza, Ste 4314
Oakland, CA 94612

Attn: Wezlon Miles

Tel: (510) 238-5238

Fax: (510) 238-6633

Date: October 26, 2015

Job No.: OAK05

Submittal #: **6.0**

Project: SS Rehab of 17th, 21st, 27th St, Inyo St, & 25th Ave

Subject: HDPE Electro-Fusion Couplings

Gentlemen,

We are enclosing the following submittal information for review and approval in accordance with the contract documents. Please return two (2) approved/marked sets for our records.

| No. | Copies | Ref Spec/Dwg | Description | Source |
|-----|--------|--------------|-------------------------------|--------|
| 1 | 1 | 500-1.6.3 | HDPE Electro-Fusion Couplings | IPEX |
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Notes:

Review Action (check one):

☐ 1 -No Exceptions Noted

☐ 2 -Make Corections Noted

☐ 3 -Revise & Resubmit

☐ 4 -Not Acceptable -Resubmit

PLEASE DIRECT ANY QUESTIONS REGARDING THIS SUBMITTAL TO:

Ron H. Zelaya, P.E.

Phone (510) 303-9591

ronzelaya@sbcglobal.net

Cc:

J. HOWARD ENGINEERING

By: R. Zelaya

PE Electrofusion Systems for Gas & Water

Friatec electrofusion products are engineered smarter than traditional fusion systems. Manufactured in the USA, Friatec couplings feature a unique, exposed coil design that provides a seal stronger than any other electrofusion system on the market. This is achieved for two reasons:

- the heat, created by the electrical current passing through the exposed coil of the Friatec coupling, is transferred directly to the PE pipe, and
- the coil protrudes from the interior surface of the coupling. When the pipe is heated, the coil sinks into it creating a much stronger bond.

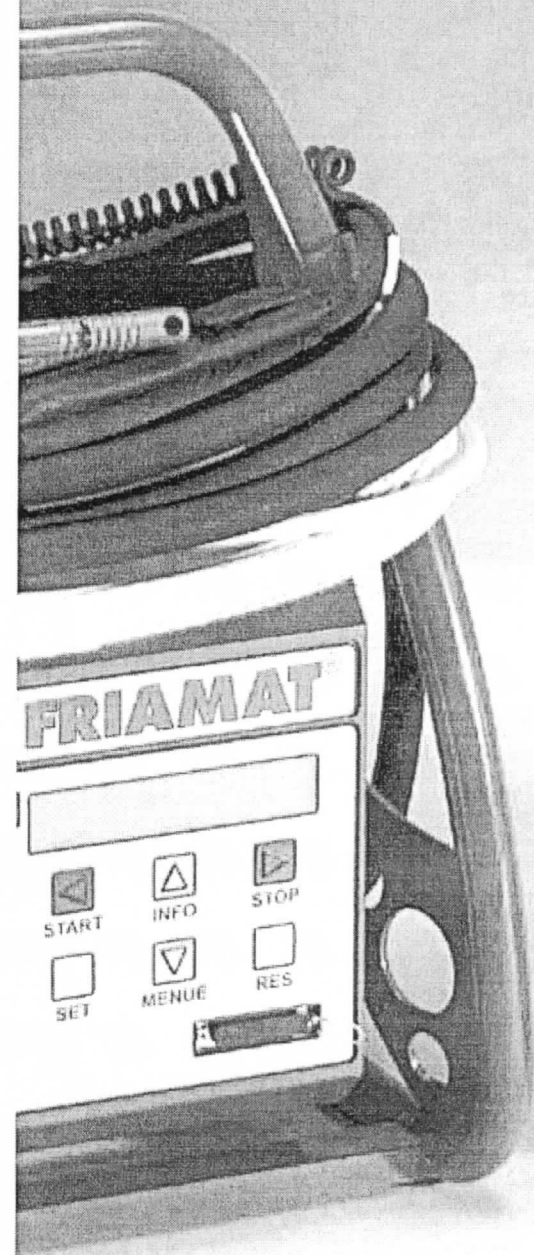
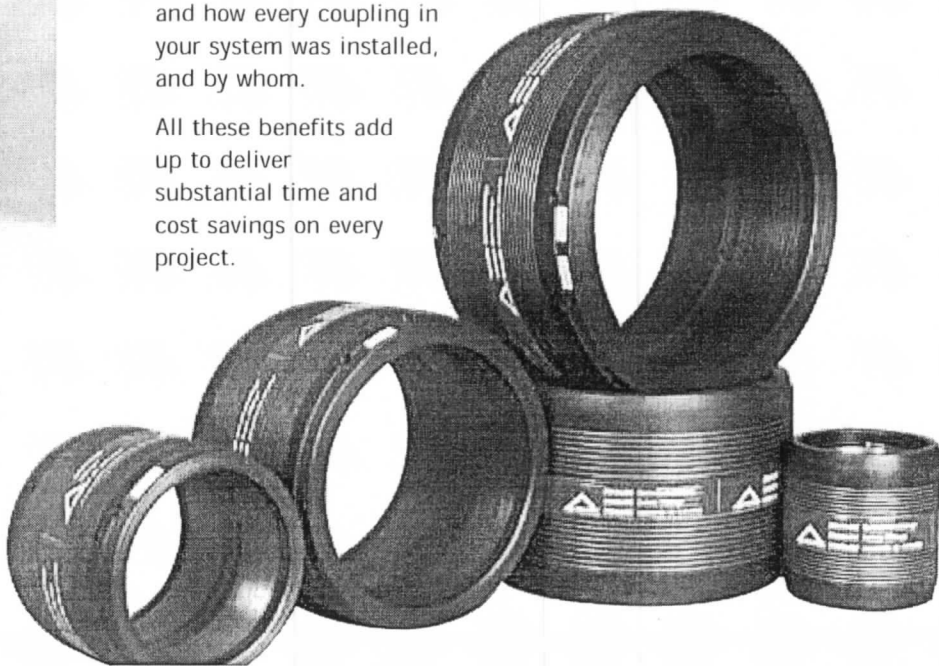
Unlike competing embedded coil technology fittings which require heating the entire coupling, Friatec's unique "exposed coil" melts the fitting and pipe surfaces directly, sinking into the pipe to form a leak-proof bond. Friatec electrofusion fittings are designed with extra wide fusion zones that provide greater contact area, further increasing the integrity of the bond between coupling and pipe.

As a result of this process, every joint will be fused precisely to specification, automatically, every time, minimizing the risk of human error. This unique fusion technology has earned Friatec couplings the highest pressure rating in the industry. What's more, because every joint is as strong as the pipe itself, the Friatec electrofusion system is ideal for directional drilling and other trenchless applications.

With the industry's most advanced barcode monitoring, recording and tracking technology, Friatec makes managing your infrastructure easier than ever before.

Imagine, no more hidden costs or surprises on future dig ups. Instead, you will know when, where and how every coupling in your system was installed, and by whom.

All these benefits add up to deliver substantial time and cost savings on every project.



Safety Electrofusion Fittings < FM 200 psi >



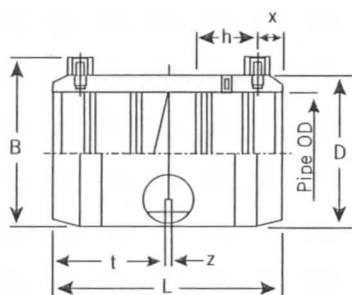
4" IPS through 20" IPS

Short Designation MBI...OD

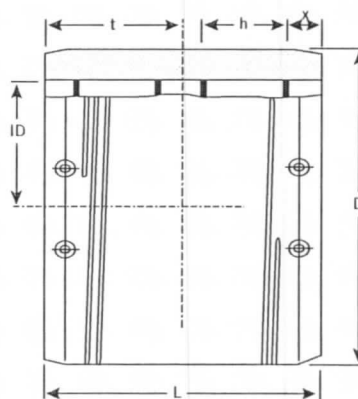
Field of Application Connections of PE Pipes 2406 and 3408

Range of Application Gas up to 100 psi and water up to 200 psi

For higher pressure ranges contact IPEX at ☎ 864-286-8800



4" - 6"



8" - 20"

| Nominal Pipe (in) | ID | ID | D | B | L | t | z | h | x | Fusion | Cooling | |
|-------------------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-----------------|------------------|----------|
| OD | SDR | min | max | | | | | | | Time/Sec @ 73°F | Time/Min */**/** | |
| 4" IPS | SDR 11 | 4.492 | 4.516 | 5.827 | 6.173 | 6.260 | 3.110 | 0.079 | 1.689 | 0.67 | 151 | 10/30/40 |
| 6" IPS | SDR 11 | 6.610 | 6.634 | 8.543 | 8.740 | 7.992 | 3.976 | 0.079 | 2.295 | 0.79 | 440 | 20/60/75 |

| Nominal Pipe (in) | | ID | ID | D | L | t | h | x | Fusion | Cooling |
|-------------------|--------|--------|--------|--------|--------|-------|-------|-------|-----------------|------------------|
| OD IPS | SDR | min | max | | | | | | Time/Sec @ 73°F | Time/Min */**/** |
| 8" monofilar | SDR 11 | 8.626 | 8.665 | 11.029 | 9.448 | 4.724 | 2.953 | 1.063 | 540 | 20/60/75 |
| 8" bifilar | SDR 11 | 8.626 | 8.665 | 11.022 | 9.448 | 4.724 | 2.953 | 1.063 | 554 ea side | 20/60/75 |
| 10" | SDR 11 | 10.748 | 10.787 | 13.975 | 11.811 | 5.275 | 3.149 | 1.063 | 500 ea side | 30/75/100 |
| 12" | SDR 11 | 12.748 | 12.787 | 15.746 | 11.219 | 5.610 | 2.679 | 1.142 | 550 ea side | 30/75/100 |
| 14" | SDR 11 | 13.976 | 14.016 | 17.716 | 11.811 | 5.905 | 3.500 | 1.260 | 580 ea side | 30/75/100 |
| 16" | SDR 11 | 15.969 | 16.008 | 19.685 | 12.598 | 6.299 | 3.748 | 1.260 | 870/730 ea side | 45/95/120 |
| 18" | SDR 11 | 17.969 | 18.008 | 22.047 | 13.386 | 6.693 | 3.346 | 1.260 | 870/870 ea side | 45/95/120 |
| 20" | SDR 11 | 19.961 | 20.016 | 24.803 | 14.173 | 7.086 | 3.622 | 1.260 | 870/720 ea side | 45/95/120 |

Friatec Safety Fittings can be fused to all PE pipes within melt index groups 003-050 and pipe SDR range 9.33 through 17.6.

* Pipe can be moved after indicated cooling time (handling)

** Pipe can be pressurized after indicated cooling time (pressure <90 psi)

*** Pipe can be pressurized after indicated cooling time (pressure >90 psi)